



QTY	DESCRIPTION	UNIT	QTY
1	UPPER COIL SUPPORT	AS/OT-3242	
1	LOWER COIL SUPPORT	AS/OT-3242	
1	COIL SIDE CHANNEL	86007-3240	
1	COIL FACEPLATE	AS/OT-3001	
1	1/4" HEX HD CAP SCREW	1" A.L.S.	504 1/2
1	1/4" HALF COUPLING	1" NPT	
1	1/4" PIPE, SCH 40	20'	
1	1/4" SHEET MET	1/4" x 6' x 5/8"	504 1/2

**BASIL**  
A Division of AMCO SCIENTIFIC/AMERICAN STEELER CO.

DATE: 01/02/94  
BY: [Signature]  
CHECKED BY: [Signature]  
APPROVED BY: [Signature]

FABRICATED STEAM COIL -  
FIELD REPLACEMENT

9007 06007-184

**CORRECTIVE ACTION (continued)**

- Q2. WHAT IS THE OVERALL LENGTH (FRONT TO BACK)? \_\_\_\_\_ INCHES
- Q3. WHAT IS THE OVERALL WIDTH (SIDE TO SIDE)? \_\_\_\_\_ INCHES
- Q4. WHAT IS THE OVERALL HEIGHT (TOP TO BOTTOM)? \_\_\_\_\_ INCHES
- Q5. WHAT IS THE DISTANCE "ON CENTER" BETWEEN THE  
STEAM INLET AND THE CONDENSATE RETURN? \_\_\_\_\_ INCHES
- Q6. WHAT IS THE DISTANCE FROM THE STEAM INLET  
"ON CENTER" TO THE NEAREST SIDE OF THE COIL? \_\_\_\_\_ INCHES
- Q7. WHAT IS THE DISTANCE FROM THE CENTER OF THE CON-  
DENSATE RETURN TO THE COIL SIDE IT'S NEAREST? \_\_\_\_\_ INCHES
- Q8. WHAT IS THE "ON CENTER" STEAM INLET TO THE  
BOTTOM OF THE COIL DISTANCE? \_\_\_\_\_ INCHES
- Q9. WHAT IS THE "ON CENTER" CONDENSATE RETURN TO  
THE BOTTOM OF THE COIL MEASUREMENT? \_\_\_\_\_ INCHES
- Q10. WHAT SIZE PIPE IS THE STEAM INLET? \_\_\_\_\_
- Q11. WHAT SIZE PIPE IS THE CONDENSATE RETURN? \_\_\_\_\_

PLEASE BE READY TO GIVE THE ABOVE INFORMATION AS WELL AS THE  
MACHINE'S MODEL AND SERIAL NUMBER WHEN ORDERING BASIL FABRICATED  
HEAT EXCHANGER COILS.

attach support documents as needed.